



### Typical technical values for PankaDisc

Property / Unit	Tolerance									Standards
Grammage, g/m <sup>2</sup>	±4%	275*	305*	345*	390	430	480	580	630	ISO 536
Thickness, µm	±5%	620	700	800	900	1000	1150	1400	1550	ISO 534
Surface Smoothness, Bendtsen, ml/min		1500	1500	1600	1600	1800	2000	2000	2000	ISO 8791-2

\* Grammage produced upon special request, minimum production volume 20 tonnes

Tailor-made substances can be produced upon request, minimum production volume 20 tonnes

### Properties not related to grammage

Property / Unit	Tolerance	Values	Standards
Moisture, %	± 1.5	8.0	ISO 287
ISO Brightness C/2°, %	± 1.5	75	ISO 2470-1
Scott Bond, J/m <sup>2</sup>	>90	90	TAPPI 569
Absorbency top, s		<30	
Absorbency reverse, s		<30	

➤ For more information contact your local sales representatives or

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