

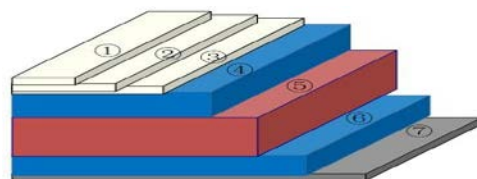
PROPERTY	UNIT	METHOD	STANDARD	TOLERANCE								
Basis Weight	g/m ²		ISO536	±3%	200	215	235	250	270	295	325	350
Caliper	µm		ISO534	±15	325	350	385	410	460	510	560	610
Bending Stiffness CD	mN·m	Taber 15°	ISO2493	Target	3,73	5,59	7,40	8,73	11,30	12,90	16,60	23,10
Bending Stiffness CD	mN·m	Taber 15°	ISO2493	Min	3,17	4,52	5,99	7,06	9,18	10,90	14,10	19,60
Bending Stiffness MD	mN·m	Taber 15°	ISO2493	Target	7,72	9,59	13,20	16,60	21,90	24,60	30,40	37,80
Bending Stiffness MD	mN·m	Taber 15°	ISO2493	Min	6,56	8,06	10,70	13,40	17,80	20,90	25,80	32,10
Surface Roughness	µm	PPS	ISO8791	≤					1,8			
Brightness top	%	D65	ISO2470	≥				79				
Gloss	%	Hunter 75°	ISO8254	≥				40				
Picking-Top	m/s	IGT	ISO3783	≥				1,2				
Ply Bond	J/m ²		TAPPI569	≥				130				
Cobb-Top	g/m ²	60s	ISO535	≤								
Moisture	%		ISO287	±1.5			7,5		8,0			

Testing Conditions:

Temperature: 23±1

Relative Humidity: 50±2%

Structure:



1. 3x blade coated
2. LBKP+NBKP
3. BCTMP
4. LBKP+NBKP
5. Starch sized

Product Characteristics:

OBA FREE